



TECHNICAL DATA SHEET 2/8				
RIGHT A	ANGLE H2 REC	ТҮРЕ	R107.003.000	
	REEL		Series : UMP	
PACKAGING   Standard Unit Other   4000 Contact us		SPECIFICATION		
ELECTRICAL CHARACTERISTICS			<b>ENVIRONMENTAL</b>	
Impedance Frequency VSWR Insertion loss RF leakage Voltage rating	$\begin{array}{cccccccccccccccccccccccccccccccccccc$		NA Atm.cm3/s	
Dielectric withstanding voltage350Veff miniInsulation resistance1000MΩ mini			OTHERS CHARACTERISTICS	
			Assembly instruction Others : NA	otion
MECHANICAL CHARACTERISTICS			INA	
Center contact retent Axial force – Matin Axial force – Oppor Torque	g end	<ul><li>N mini</li><li>N mini</li><li>N.cm mini</li></ul>		
Recommended torqu Mating Panel nut	e	- N.cm - N.cm		
Mating life Weight		00 Cycles mini 35 g		
<b>Issue :</b> 0415 A In the effort to improve our products, we reserve the right to make changes judged to be necessary.				

## TECHNICAL DATA SHEET

## **RIGHT ANGLE H2 RECEPTACLE SMT TYPE**

**REEL 4000** 

**R107.003.000** 

Series : UMP

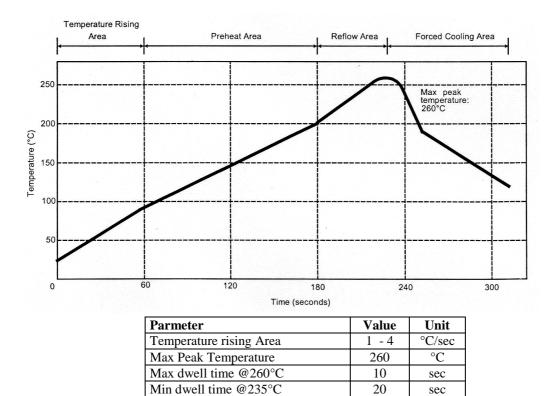
## SOLDER PROCEDURE OF UMP RECEPTACLE IN INDUSTRIAL ENVIRONMENT

1. Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.

We advise a thickness of 150 micromm ( 5.850 microinch ). Verify that the edges of the zone are clean.

- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. This process of soldering has been tested with convection oven. Below please find, the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged.
- 5. Verification of solder joints and position of the component by visual inspection.

## NOTE : THE UMP RECEPTACLE AND THE UMP PLUG MUST NOT BE MATED BEFORE COMPLETION OF THIS PROCEDURE.



60

-1 to - 4

420

sec

°C/sec

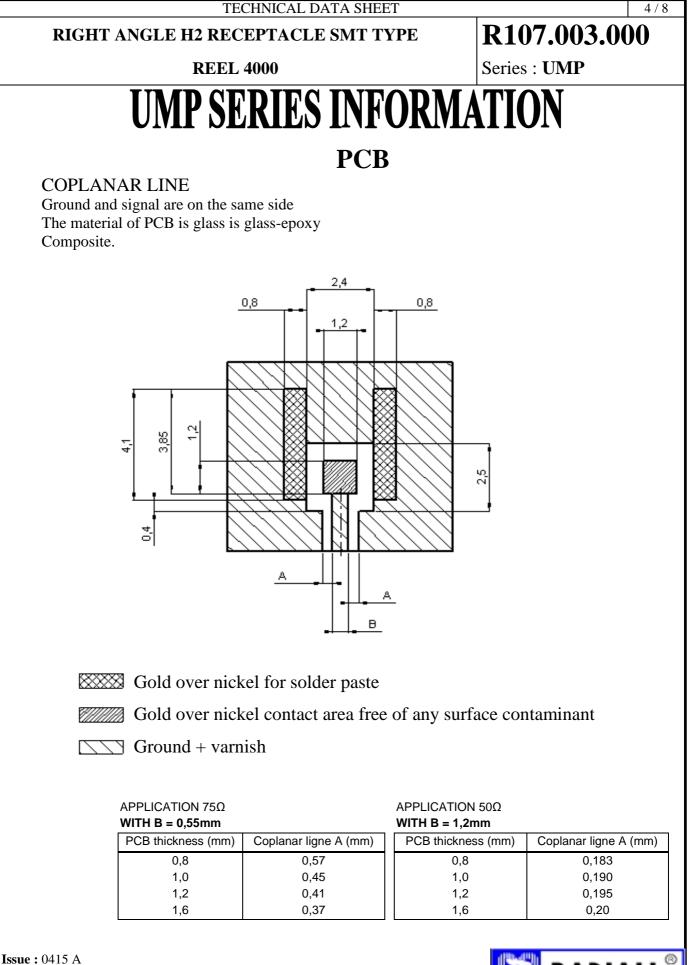
sec

Max dwell time @235°C

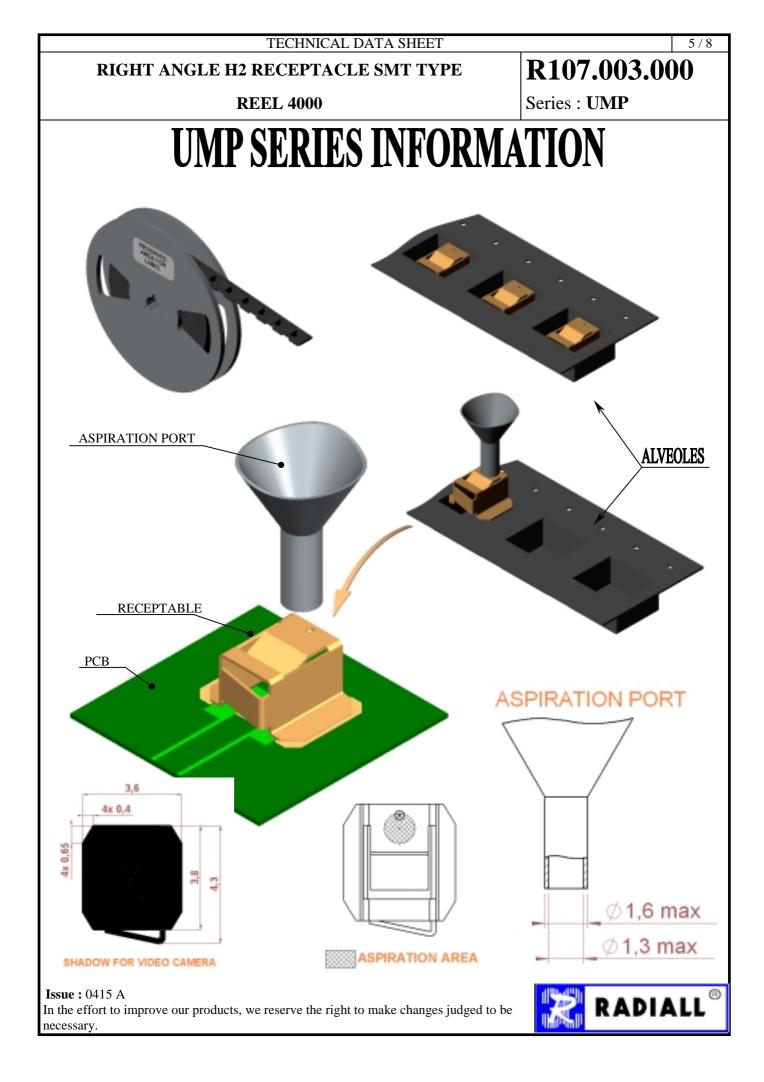
Temperature drop in cooling Area

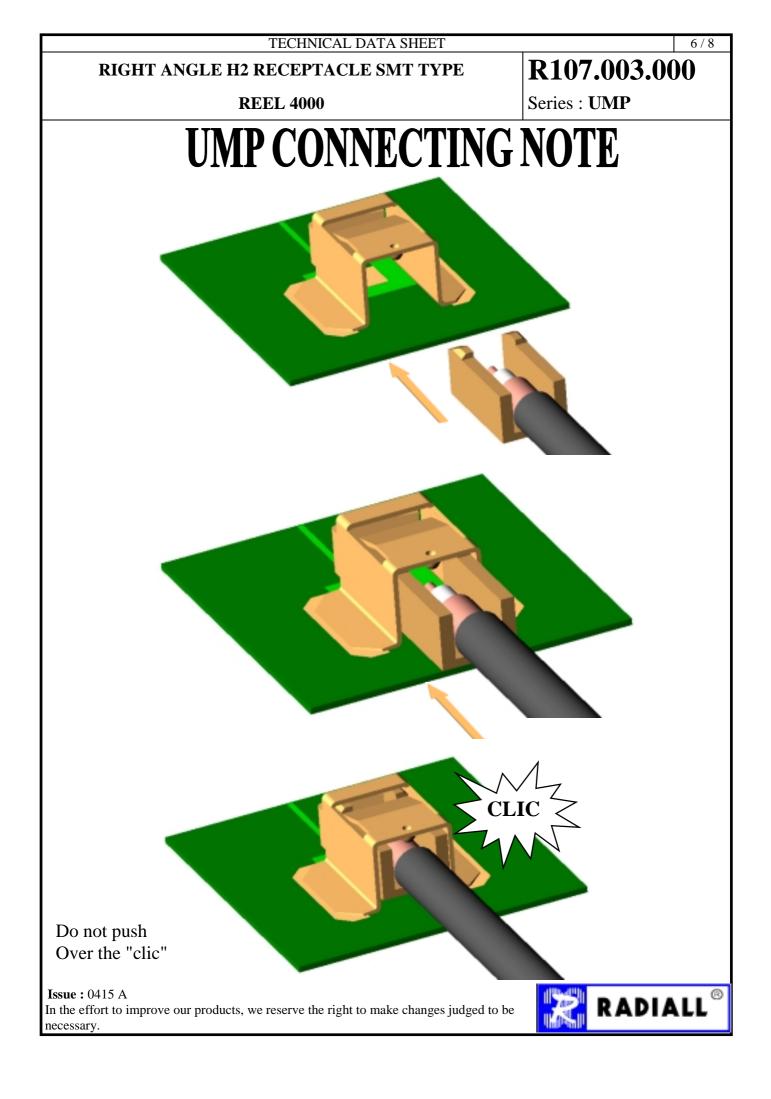
Max dwell time above 100°C

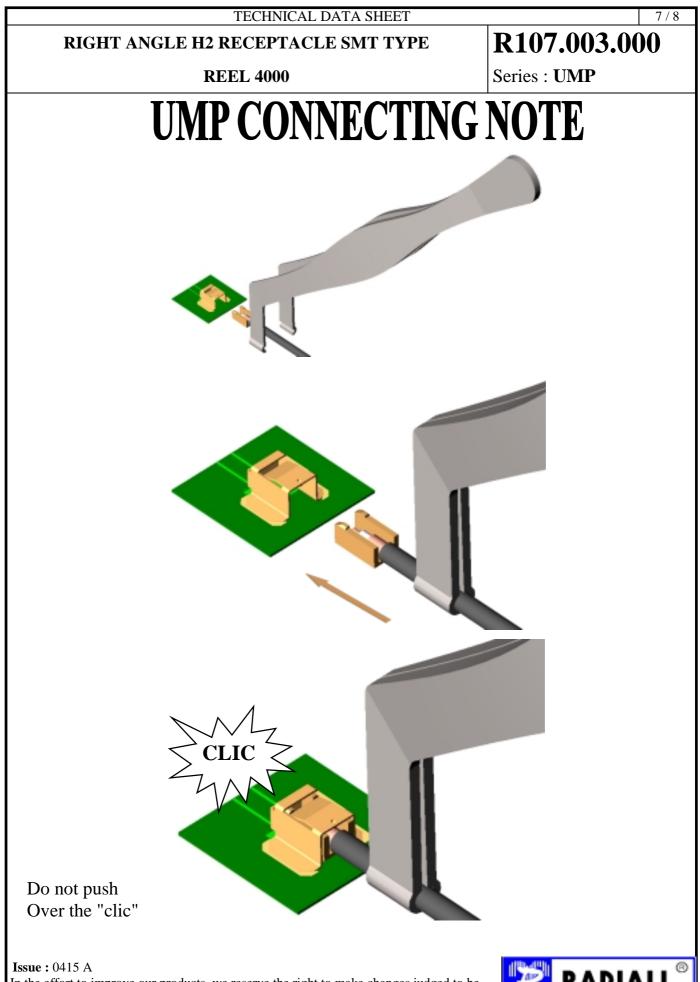






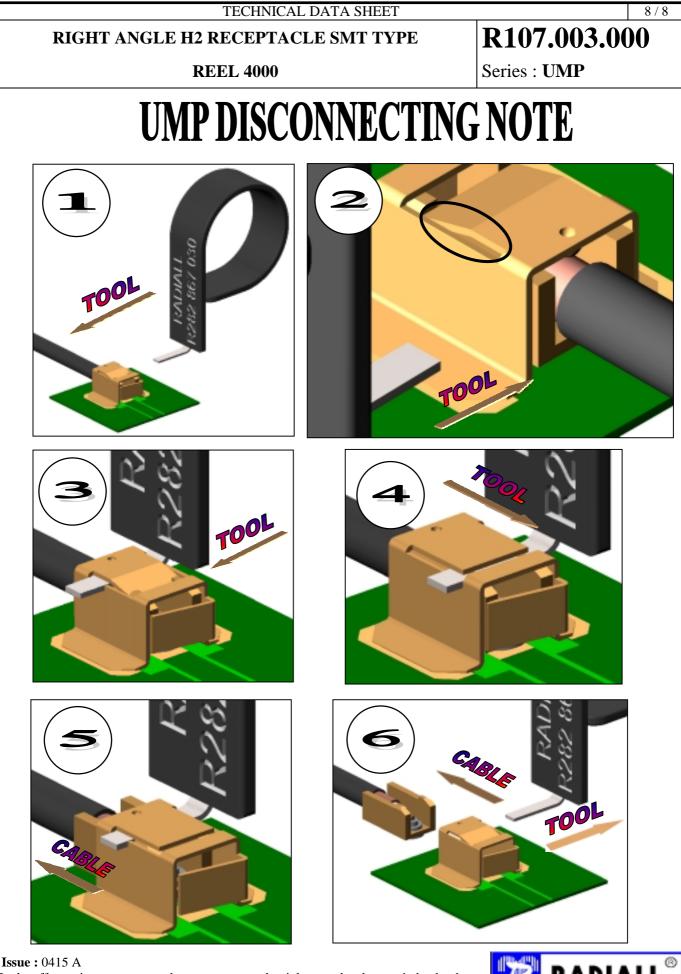






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